




Best Kaizen- OTPM/Ergonomics

 Plant : P14		TPM CIRCLE NO :-	1	ACTIVITY	KK	QM	PM	JH	SHE	OTPM	DM	E & T	KAIZEN IDEA SHEET
		TPM CIRCLE NAME :		LOSS NO./STEP									
CELL : A351		DEPT :	Production	RESULT AREA	C	Q	P	P, C	S	M, D	P, C	M	#40 Profile Milling
CELL NAME :		DGS Soft		M/C STAGE:	Winner			OPERATION:					
KAIZEN THEME :		KAIZEN IDEA :											
For Work standardization in DGS machining line.		Easy to clean.							BENCHMARK:		---		
PROBLEM PRESENT STATUS :		COUNTERMEASURE:							TARGET:		-----		
House Keeper feels difficult to clean floor at DGS machining stage.		Provided a 3 inch metallic stand on which waiting for HT bins are kept , & house keeping person can easily clean the shop floor below the bin.							KAIZEN START:		10.06.2018		
									TARGET DATE:		10.06.2018		
									KAIZEN FINISH:		20.06.2018		
									TEAM MEMBERS:				
									Mr. Manas Dey				
									Mr. Praveen Jannu				
									BENEFITS:-		User friendly & Easy to clean shop floor.		
WHY-WHY ANALYSIS:		BEFORE			AFTER			KAIZEN SUSTAINANCE					
Why1:- House Keeper feels difficult to clean floor at DGS machining stage.								WHAT TO DO: Bins to be kept on stand provided for it.					
Why2:- House keeper cannot clean floor below the bins .								HOW TO DO: Manually.					
Why:- Hard to clean.								FREQUENCY: Once in a shift					
ROOT CAUSE		RESULTS:			SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT								
Hard to clean .					SR. NO		CELL/ PRODUCT		TDC		RESP.		STATUS
					-		HPT Line		30.06.18		Mr. Praveen		Open
REGISTRATION NO.:					HD SCOPE INFORMATION IN OTHER PLANT								
DATE:					SR.NO.		PLANT		WHEN		WHOM		STATUS
REGISTERED BY:													
MANAGER SIGN:		Mr. Manas Kumar Dey											
					 Hard to clean.		 Easy to clean.						